*Fig. 1*

2/22

Thursday, 12/7 Demo CR Number: CR0000245		Creation Date: 07Dec2000 08:23 AM CRAD Status: Routed For Peer Review	62
(Top) Header		Reason For Change Technical Standards Supporting Documents Hard Copy	Actions
Originator: Keith Seroski		GBU: Standards Office: GLOBAL - TT	TISSUES & TOWELS
Originator Phone: 513-626-4086		54	View Comments View Peer Reviewers View Approvers
Originator Fax: 513-626-xxxx		56	Add Comment Complete Review Edit
Urgent Request: No		Primary Affected Category: PAPER TOWELS	
Target Date of Issue:			
(Top) Header		Reason For Change Technical Standards Supporting Documents Hard Copy	Actions
Detailed Reason for Change: Demonstration			
Attached File(s):		60	MS Office

50

Digi. 2

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

3/22

Dig. 3

70

PSU

CSS

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Maintenance

Actions

Comments for CR0000245

Thursday, 12/7 Demo

Author: Lisa Gilbert

Modified On: 13-Dec-2000 02:53:27 PM

Choose a Summary Thought For Your Comments:

74

Minor Comments

72

Your Comments:

I am OK as long as you wait for final stability data next week.

Supporting Document:

76

Browse...

76

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

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80
Jr. 4

80

82

82

Lotus Notes Desktop

File Edit View Create Actions Window Help

New Memo Delete Move To Folder Forward Reply Reply Text Only Reply With History Archive

Who **Date** **Size** **Subject**

Welty-JE, Janie	12/13/2000	1 k	Holiday Lunch and Learnings from Training
Pratt-CK, Cheryl	12/13/2000	1 k	Re: Holiday Lunch and Learnings from Training
Westendorf-KL, Ka	12/13/2000	1 k	CSS1v2.1 Change Control Notification, #434
Urban-R, Rolf	12/13/2000	170 k	Talksheet R&C for Dec 14 CSSII ELT meeting
Huber-DA, Dale	12/13/2000	4 k	Re: hv performance tests
Higgs-MB, Mary	12/13/2000	3 k	Farewell Lunch: Kris Henninger, Beth Maris
Seroski-KA, Keith	12/13/2000	2 k	CSS START REVIEW: thursday, 12/17 Demo (CR0000245)
Seroski-KA, Keith	12/13/2000	2 k	CSS APPROVAL REQUEST: Approval Demo 12/17 (CR0000245)

Inbox

Drafts Sent All Document Meetings Trash -Quick Confe Audit CSS enhancement Friends

Keith Seroski-KA

CSS APPROVAL REQUESTApproved

From: Keith Seroski-KA
To: t6960
Subject: CSS APPROVAL REQUESTApproved
Cc: (Doc: Lisa Gilbert-LG/PGI)

This is an urgent request. Please respond by Friday, 12/15.

<http://swtc-cmsstest03.na.pg.com/psudev/default.asp?id=51386.40950.30998.43128&action=Detail>

806 AM

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

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Dig. 5

90

Approval Demo 12/17		Creation Date: 07Dec2000 08:30 AM	CRAD Status: Routed For Approval	92		
CR Number: CR000246		58	Actions	90		
Header		Reason For Change	Technical Standards	Supporting Documents	Hard Copy	Add Comment
Originator:	Keith Seroski	54	GBU:	TISSUES & TOWELS	Approve	
Originator Phone:	513-626-4086	56	Standards Office:	GLOBAL - TT	Reject	
Originator Fax:	513-626-xxxx	56	Primary Affected Category:	NAPKINS	Edit	
Urgent Request:	No		View Comments		View Peer Reviewers	
Target Date of Issue:			View Approvers			
Detailed Reason for Change:	Demonstration					
Attached File(s):	Header	Reason For Change	Technical Standards	Supporting Documents	Hard Copy	Actions

52

50

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

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Dig. 6

100

PSU

Comments for: Approval Demo 12/17 [CR0000246]

All Comments
 Change Request Comments
 Tech. Std. Comments Select the Technical Standard: MPS 22227486.001:Integration Test

Date of Comment	Description	Author	Summary Thought	Ref Document
01Dec2000	CR:Approval Demo 12/17	Lisa Gilbert	Minor Comments	
	This looks good. You need to update the packaging requirements.			

Title: **TECHNICAL STANDARD REVIEW AND APPROVAL**

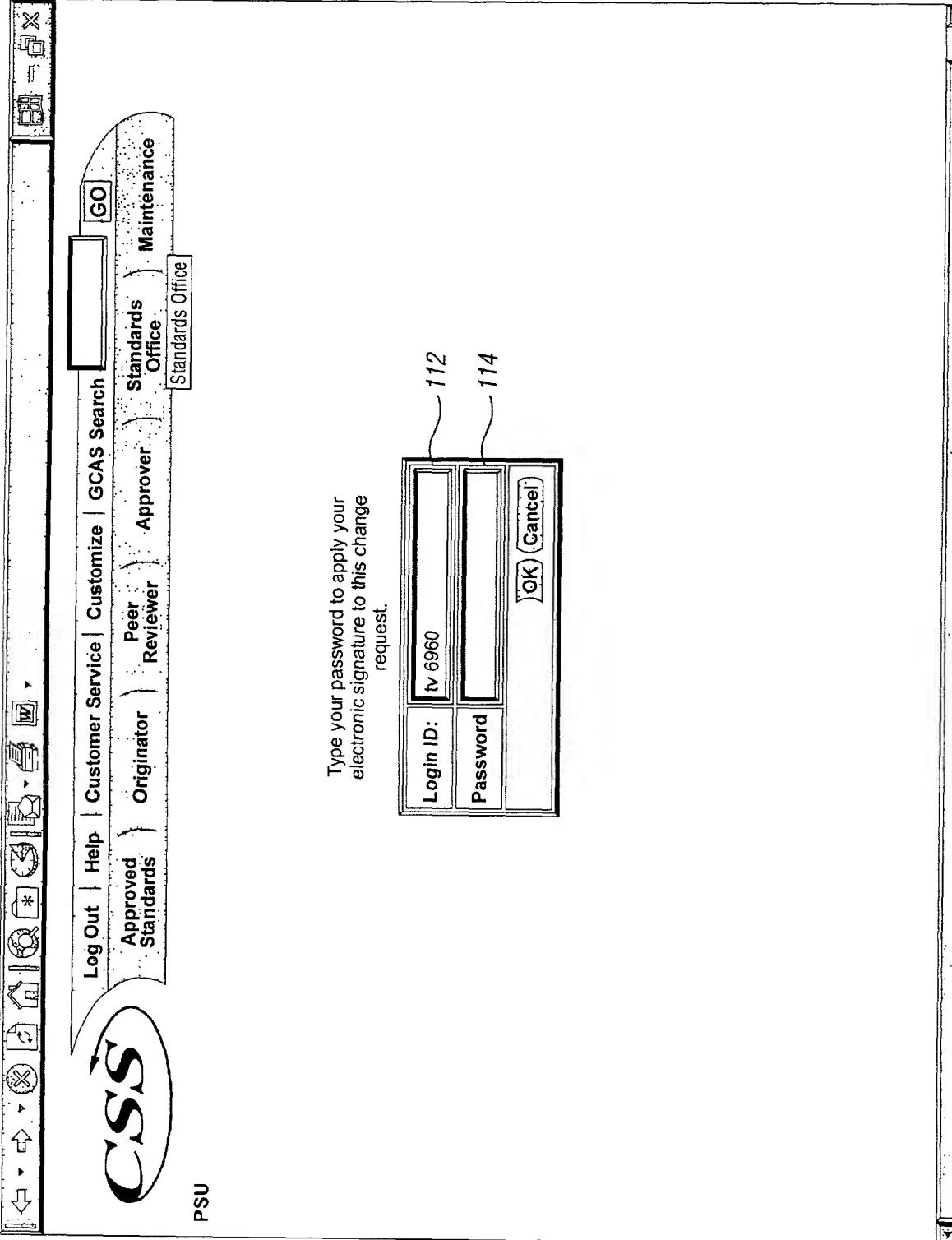
First Named Inventor: **John R. Hughes et al.**

Application Serial No.: / Atty. Docket No.: **8380/PRGA 0103 PUSP**

7/22

Dig. 7

110



PSU

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

8/22

Fig. 8

120

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Home Search Netscape Print Security Stop

Bookmarks Location: http://pg.com/Default.asp?action=URPview&CMD=View&ID=19038 8833.24630 36634&SO=NA_-TT What's Related

CSS Production CSS Dev CSS PSU

Background: product upgrade

Amount of product: production until expiration date

only those parameters, which differ from the base reference speed are listed. All others remain unchanged

Size

I Product Specification

This has the following influence on weight (in %): (add, - subtract) vs. base design

	Mini	Midi	Maxi	Junior	XL
F.P. Pad Weight	0.10	0.12	0.13	0.14	0.15
F.P. Front 50% Pad Weight		0.05	0.05	0.06	0.08
F.P. Mid 50% Pad Weight		0.05			
F.P. Front 25% Pad Weight		0.03	0.03	0.03	0.05
F.P. Mid 1 25% Pad Weight		0.03	0.02	0.02	0.03
F.P. Mid 2 25% Pad Weight		0.02	0.02	0.03	0.03
F.P. Back 25% Pad Weight		0.02	0.05	0.05	0.04

III Back of Material

Adhesive - Chassis

Adhesive - Chassis MIR-MIR GCAS 60049462 60049462 60049462 60049462

Adhesive - Chassis MIR-MIR GCAS 60049462 60049462 60049462 60049462

Backsheet / Core Width mm 150 1502 150 150

(curtain-coater) Length sprayed mm 403 454 502 531 603

Spray density g/m² 4.250 4.250 4.250 4.250 4.250

Document: Done

Start Microsoft Net... Microsoft Po Corporate... Acrobat Rea... Microsoft Po Microsoft Po Corporate... Acrobat Rea... 8:06 AM

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

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Jrg. J

130

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

PSU

Change Request CR0000222

2000k training adding approvers

Step	Approver	Status	Role	Description	On behalf of	Notified Date	Approval Date
1	Gilbert, Lisa	Approved	Supply-Manufacturing	test adding approvers at different steps		07NOV2000	09NOV2000
1	Manis, Mary-Beth	Approved	Analytical	training 2000k mbh		07NOV2000	07NOV2000
2	Gilbert, Lisa	In Process	Product-Process			09NOV2000	
2	Manis, Beth	Approved	Analytical			09NOV2000	07NOV2000
2	Manis, Mary-Beth	In Process	Analytical			09NOV2000	
4	Manis, MB	Unread	Analytical				
100	Higgs, Mary	Unread					

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10/22

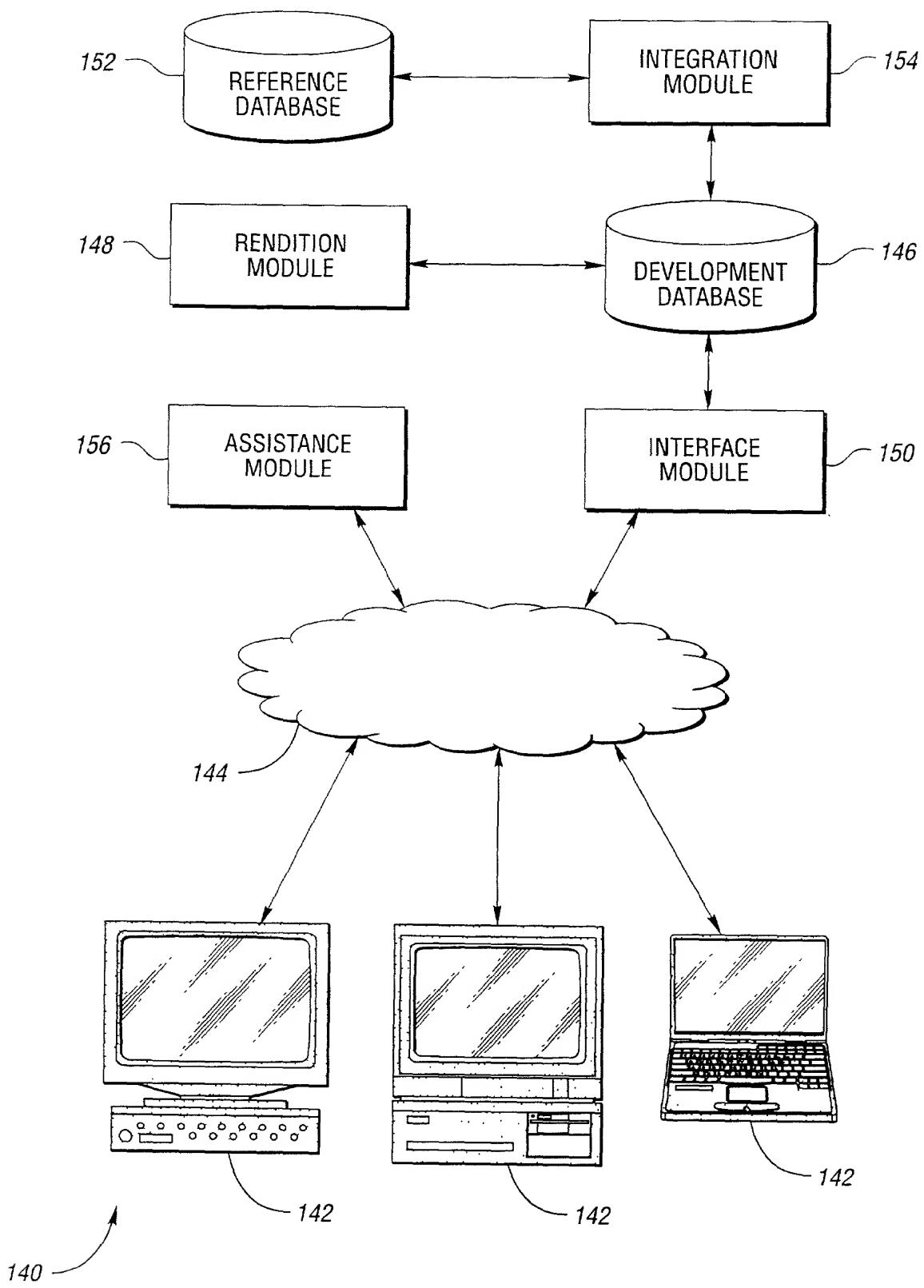


Fig. 10

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

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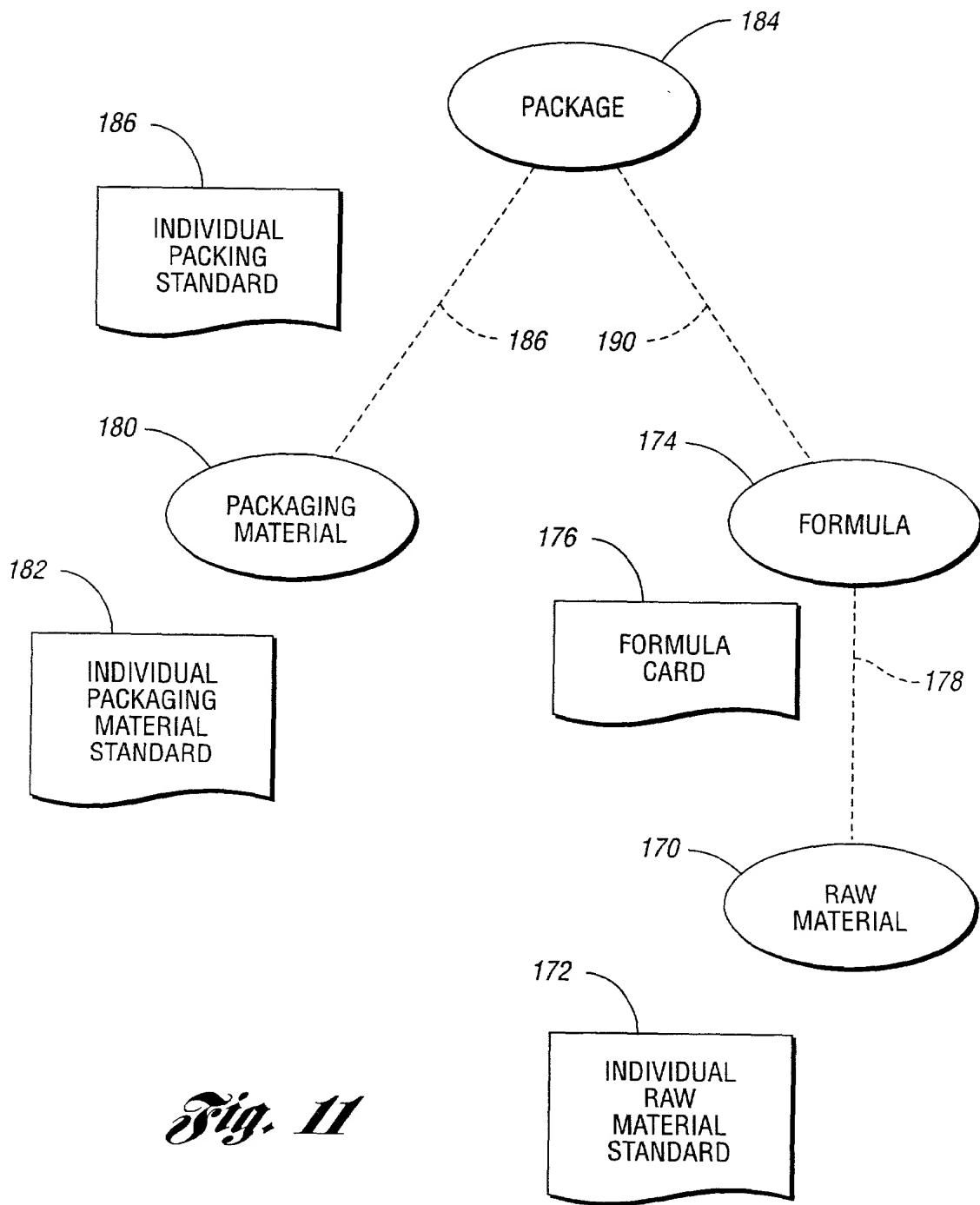


Fig. 11

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

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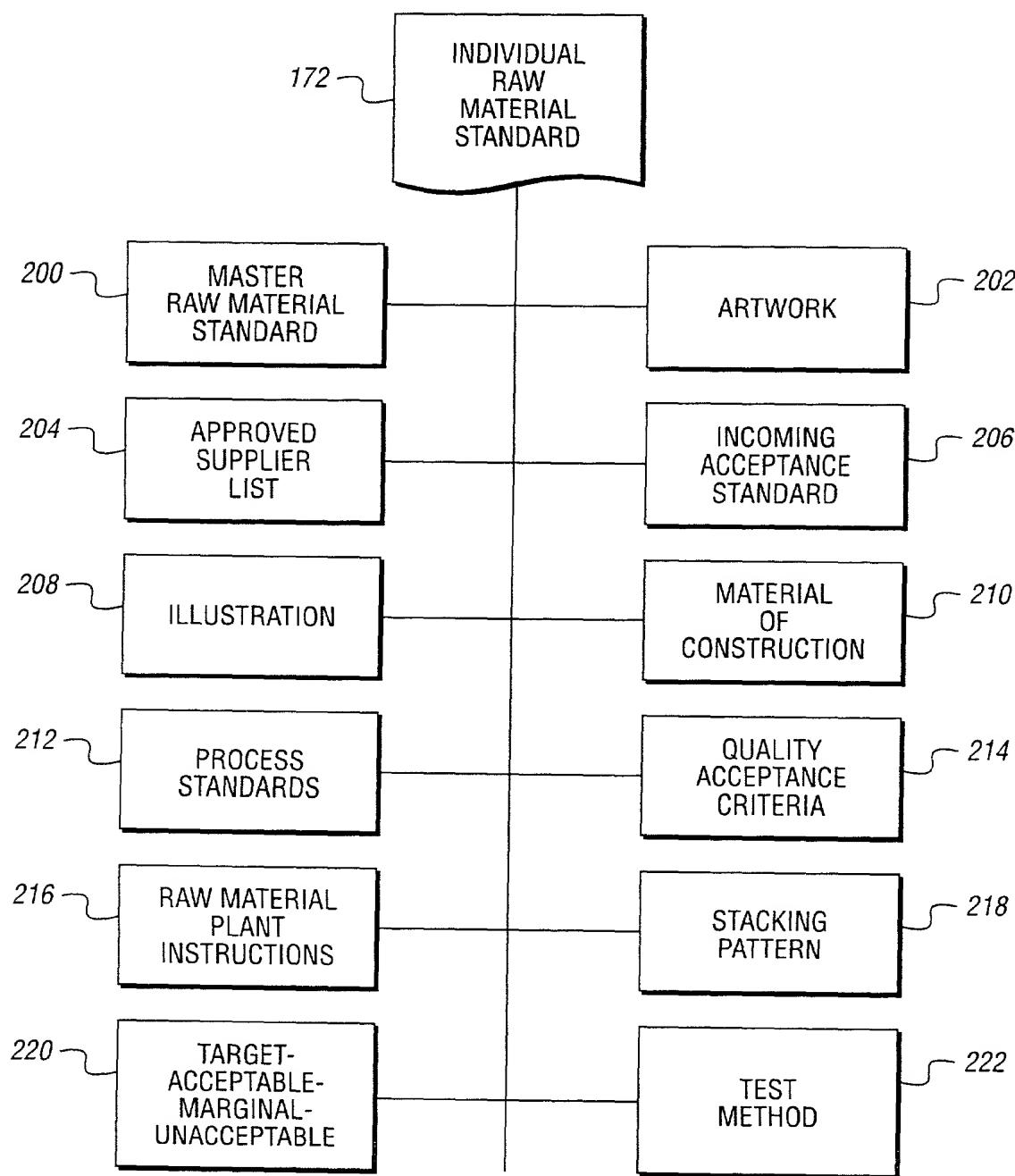


Fig. 12

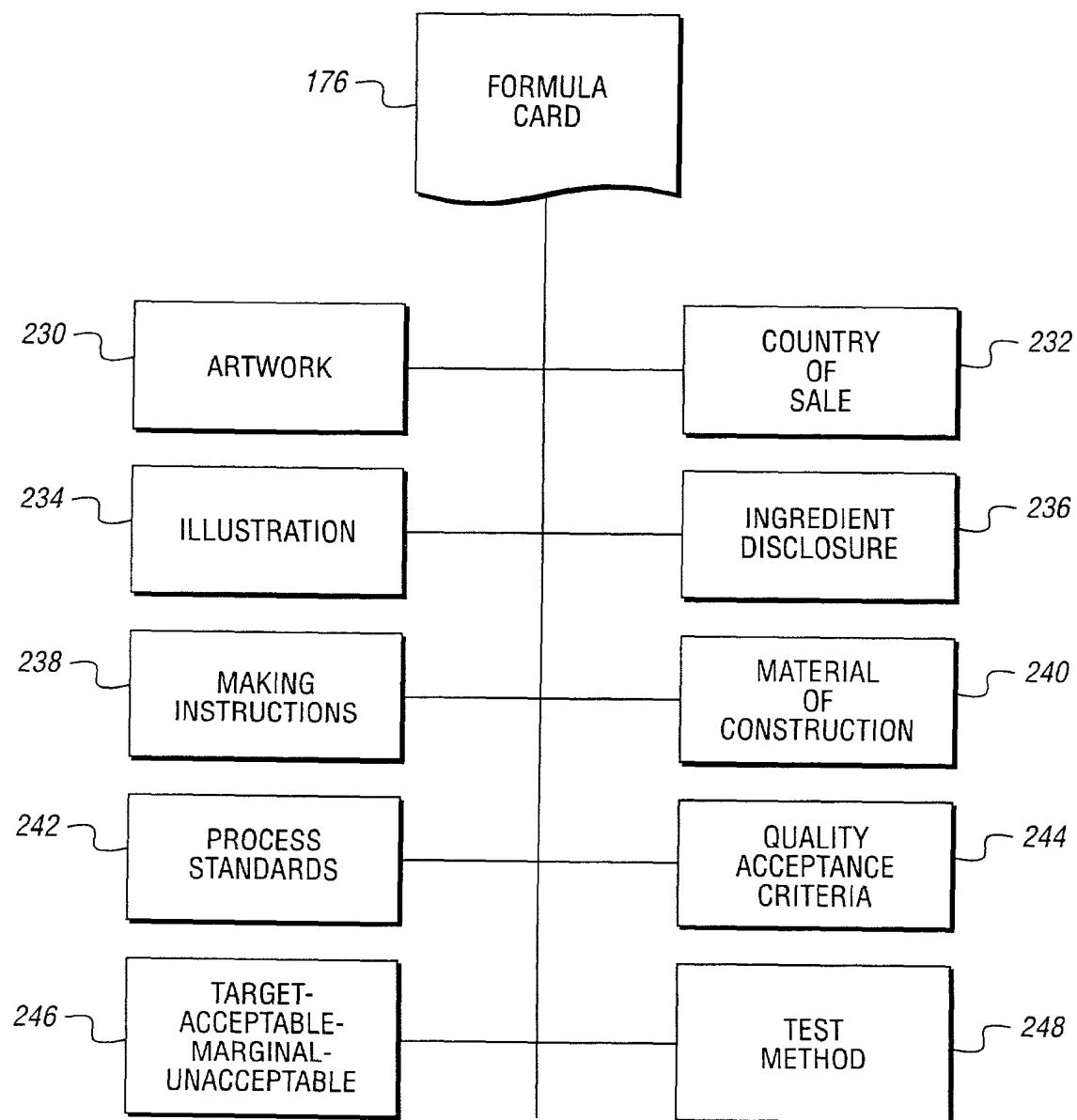


Fig. 13

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

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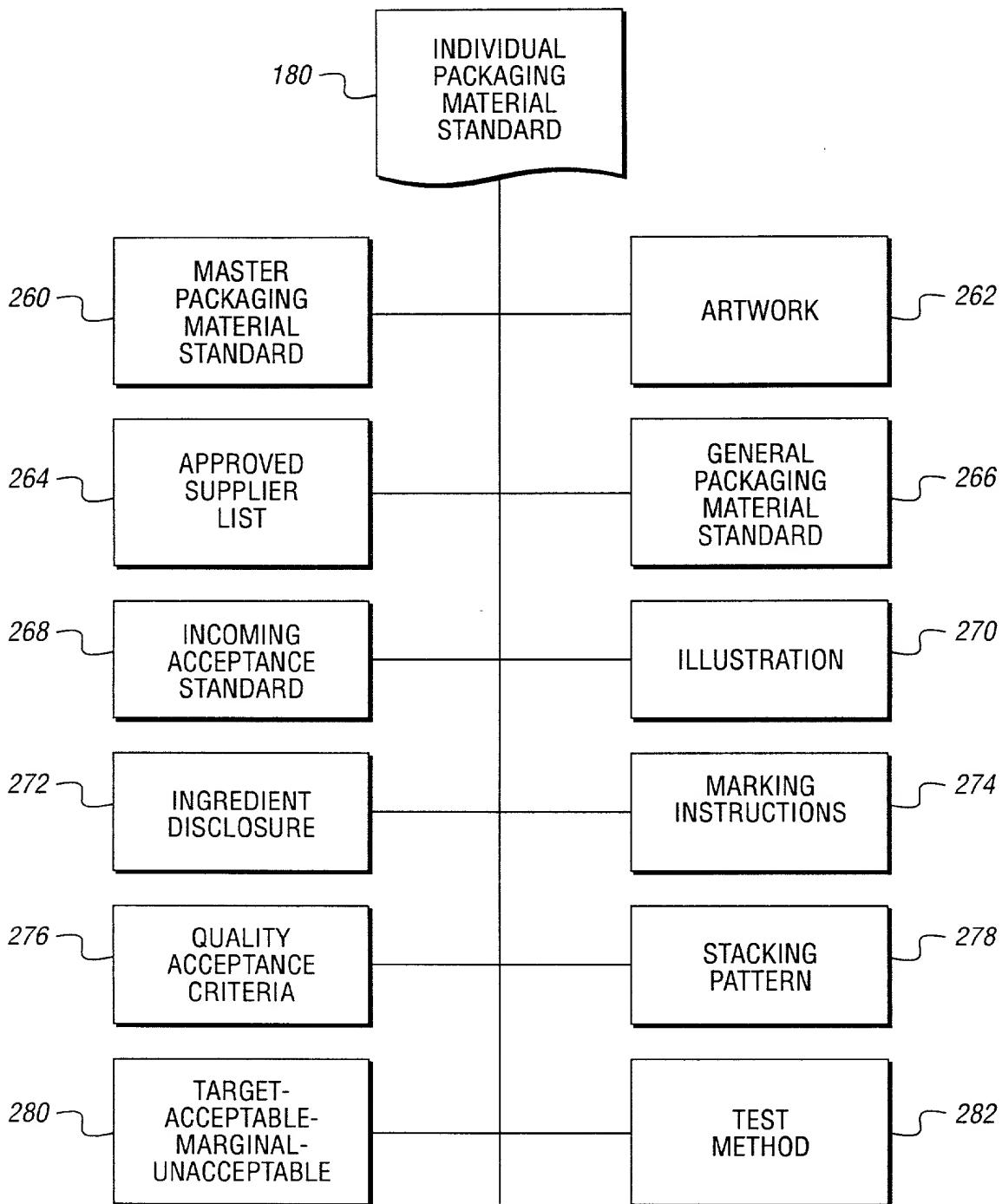


Fig. 14

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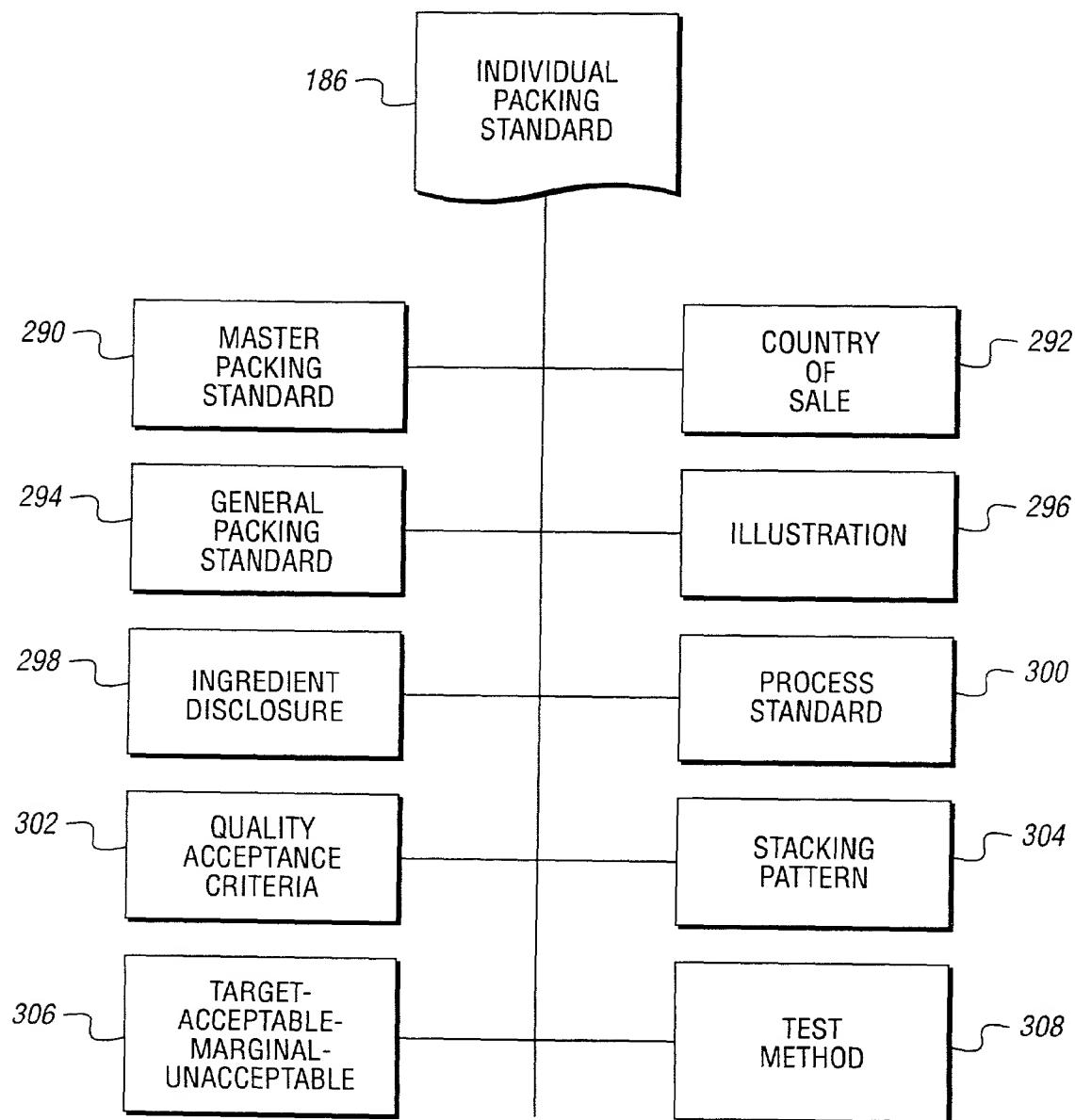


Fig. 15

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322

Individual Packaging Material Specification - 22227603					
Originator: Editors (Co-creators):	MB Manis None	GCAS Status:	Approved	Is ATS:	No
324		Superseded on:	Has ATS: No		
<input type="radio"/> Ownership <input type="radio"/> Reference Documents <input type="radio"/> Dates/ Status <input type="radio"/> Materials/ Classification <input type="radio"/> Brand/ Plant <input type="radio"/> P&RS <input type="radio"/> Actions		<input type="radio"/> Top <input type="radio"/> Local Description			
Description/Title: SAP Description:		Gain with Bleach Unscented 42 Use - Beths Test Gain with Bleach Unscented 42 Use			
Document Type: GCAS Code: Version:		Individual Packaging Material Specification 22227603 002			
Locked By:		Beth Manis			
Owning Organization: Sharing Organization(s):		EUR/MIDDLE EAST/AFRICA~FABRIC & HOME CARE~LAUNDRY			
Owning Sector:		LAUNDRY & CLEANING EMEA - FABRIC & HOME CARE			

Fig. 16

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Life Cycle Status: PRODUCTION EXPERIMENTAL ORDER

Top	Ownership	Reference Documents	Dates/ Status	Material/s/ Classification	Brand/ Plant	P&RS	Actions
332	Material Group:	CARTON PACKER- CARRY CARTON- (BOARD)		Additional Material Groups:			338
	Material Type:	PACKING MATERIAL					
	Other Names:						
	Base Unit of Measure:	EACH					
	Packaging Level:						334
	Packaging Material Weight by Subcomponent:						336
	Preferred Material Flag:	No					
	Supplier Trade Name:						

332

Fig. 17

330

CARTON BOARD
6* 42 FLUID OUNCE US

CARTON BOARD

Packaging Material Type:
Packaging Size with Unit:

Title: TECHNICAL STANDARD REVIEW AND APPROVAL

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Material Group: CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE

Additional Material Groups: COMPACT

Remove

— Select One or more and click on Remove —

PACKING MATERIAL:

Other Names:

Base Unit of Measure: KILOGRAM

Packaging Level: CONSUMER

Packaging Material By Subcomponent:

Packaging Material Weight By Subcomponent:

Packaging Material Type: CORRUGATED BOARD

Packaging Unit: KILOGRAM

Case Count: 6

Packaging Size: 36

352

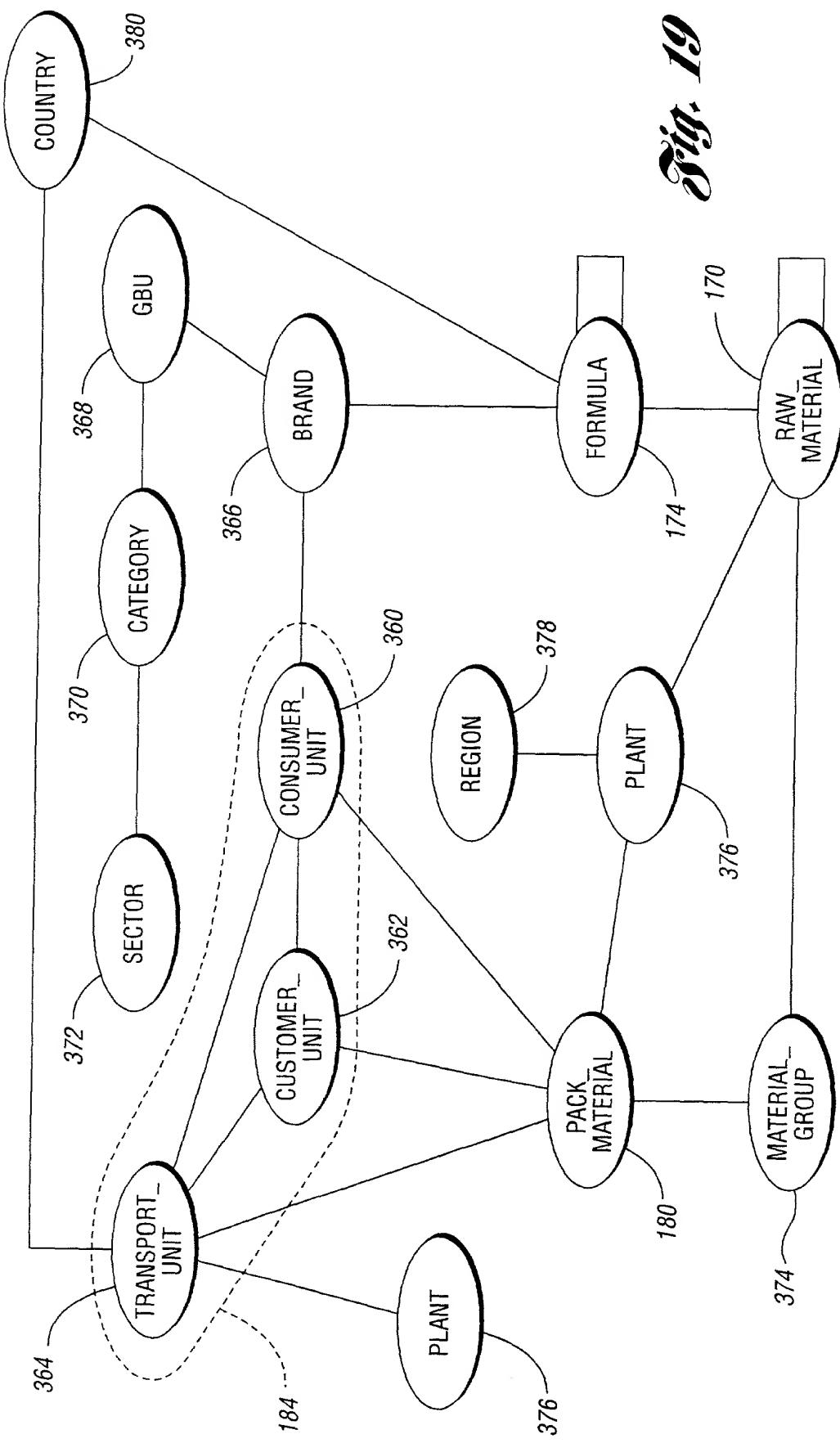
350

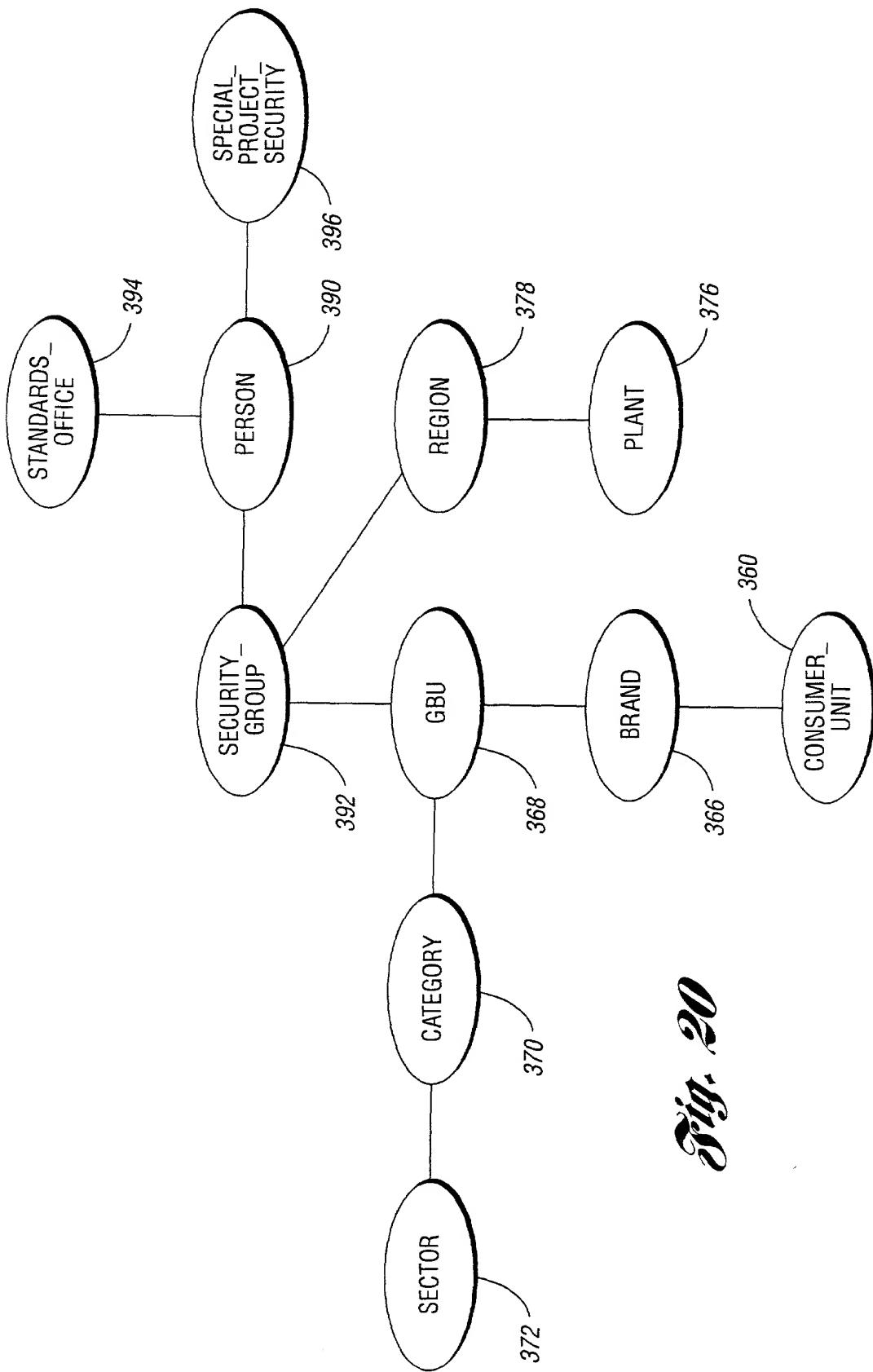
CHIPBOARD
CLAY COATED NEWSBACK
CORRUGATED BOARD
CORRUGATED PAPER
CORRUGATED PLASTIC
COTTON
CRYSTAL
FLINT GLASS
GLASS
HIGH DENSITY POLYETH
INK

Fig. 18

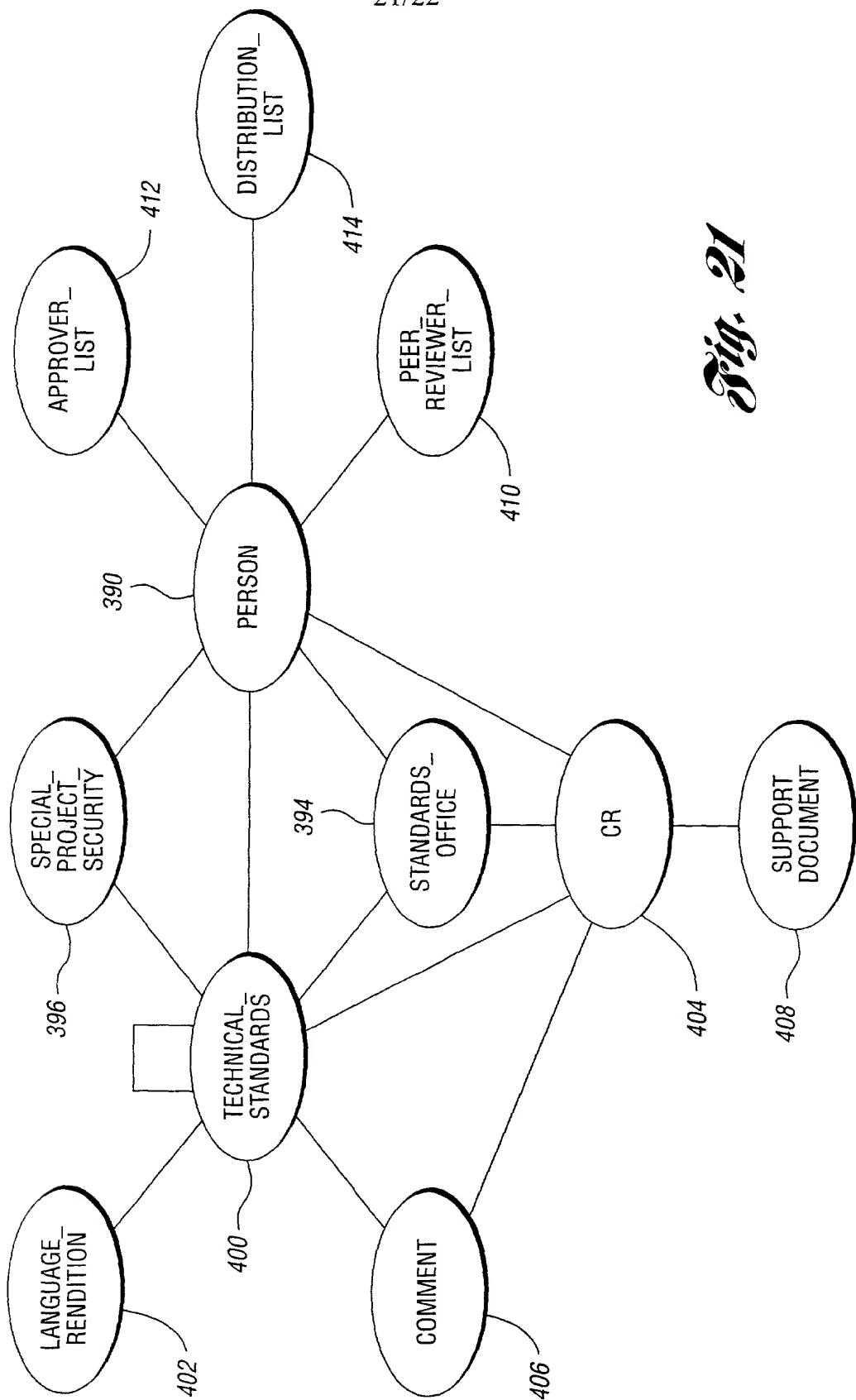
350

Fig. 10





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First Named Inventor: **John R. Hughes et al.**

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m

420

Request#: tu106546311234 SO Creator: Krista Hepp Create Date: 18DEC2000

Approver List	Approval Status	Approval Date
1 Schmidt, Guenter		

1. Select users you choose not to approve and click Remove Selected to remove them from this request.

2. To approve all users that remain (no selection required) click Approve All

Select Name	Region	Site
<input checked="" type="checkbox"/> Gooch, Jay	NORTHERN AMERICA	GBU TISSUES & TOWELS